

ABSTRACT OF THE DISCLOSURE

A sheet combining device includes at least one former, at least one longitudinal cutter, and at least two partial web guide routes. A respective partial sheet of partial cut webs can be conveyed on each of the at least two partial web guide routes. These sheets can be combined to form a principal sheet at an exit of the sheet combining device. A stapler is provided on one of the at least two partial web guide routes and is used to staple the partial sheet which is conveyed on that guide route.